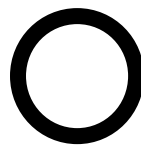


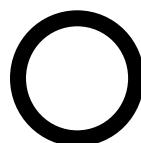
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### Geschweisste Gewinderohre

**Güte S195 T nach EN 10255M/DIN 2440, druckgeprüft, SCHWARZ, in HL von 6 m**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
3/8"	2.30	0.85
1/2"	2.60	1.22
3/4"	2.60	1.58
1"	3.20	2.44
1 1/4"	3.20	3.14
1 1/2"	3.20	3.61
2"	3.60	5.10
2 1/2"	3.60	6.51
3"	4.00	8.47
4"	4.50	12.10

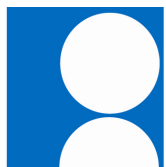


### Geschweisste Gewinderohre

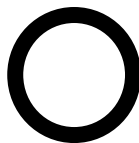
**Güte S 195 T nach EN 10255M / DIN 2440, druckgeprüft, VERZINKT nach EN 10240 A1/ DIN 2444**

**In HL von 6 m**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
3/8"	2.30	0.89
1/2"	2.60	1.27
3/4"	2.60	1.65
1"	3.20	2.55
1 1/4"	3.20	3.28
1 1/2"	3.20	3.77
2"	3.60	5.33
2 1/2"	3.60	6.80
3"	4.00	8.85
4"	4.50	12.60



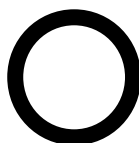
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### Geschweisste Gewinderohre

**Güte S 195 T nach EN 10255M / DIN 2440, druckgeprüft, ROTBRAUN GRUNDIERT, in HL von 6 m**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
3/8"	2.30	0.89
1/2"	2.60	1.27
3/4"	2.60	1.65
1"	3.20	2.55
1 1/4"	3.20	3.28
1 1/2"	3.20	3.77
2"	3.60	5.33
2 1/2"	3.60	6.80
3"	4.00	8.85
4"	4.50	12.60

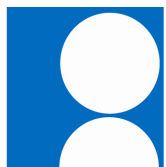


### Geschweisste Gewinderohre

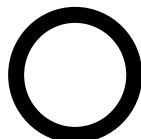
**Güte S195 T nach EN 10255/2004, aussen kunststoffummantelt PE nach DIN 30670,  
druckgeprüft, SCHWARZ, in HL von 6 m**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
1/2"	2.60	1.21
3/4"	2.60	1.56
1"	2.30	2.62
1 1/4"	2.60	3.33
1 1/2"	2.60	3.81
2"	3.20	5.40
2 1/2"	3.20	7.21
3"	4.00	8.38
4"	4.50	10.90
<b>Kunststoffummantelt, verzinkt</b>		
1/2"	2.60	1.45
3/4"	2.60	1.73
1"	3.20	2.66
1 1/4"	3.20	3.43
1 1/2"	3.20	3.94
2"	3.60	5.61
2 1/2"	3.60	7.17
3"	4.00	9.32
4"	4.50	13.33

- mit Gewinde + Muffen
- mit Gewinde ohne Muffen
- mit gerillten Enden auf Anfrage



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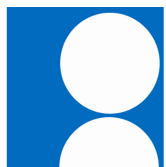


### Geschweisste Siederohre schwarz

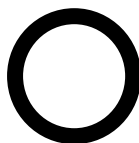
**Güte P235 TR1 nach EN 10217-1 (DIN 2458/1626), druckgeprüft, Schweissfaktor V=1.0, mit angefasten Enden, ausgeschabter Innengrat, mit WZ nach EN 10204.3.1B, in HL von 6 + 12 m**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
31.8	2.30	1.67
33.7	2.30	1.78
38.0	2.30	2.02
42.4	2.30	2.27
44.5	2.30	2.39
48.3	2.30	2.61
51.0	2.60	3.10
54.0	2.60	3.32
57.0	2.60	3.49
60.3	2.90	4.11
63.5	2.90	4.33
70.0	2.90	4.80
76.1	2.90	5.24
82.5	3.20	6.26
88.9	3.20	6.76
95.0	3.20	7.25
101.6	3.60	8.70
108.0	3.60	9.27
114.3	3.60	9.83
121.0	4.00	11.50
127.0	4.00	12.10
133.0	4.00	12.70
139.7	4.00	13.40
152.4	4.00	14.60
152.4	4.50	16.60
159.0	4.00	15.40
159.0	4.50	17.10
168.3	4.00	16.30
168.3	4.50	18.20

Abmessung	Dicke	Gewicht
mm	mm	kg/m
177.8	4.50	19.20
193.7	4.50	20.90
219.1	4.50	23.70
244.5	5.00	29.50
273.0	5.00	33.00
323.9	5.60	43.80
355.6	5.60	48.20
406.4	6.30	62.40
508.0	6.30	78.20



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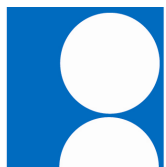


**Geschweisste Siederohre grundiert**

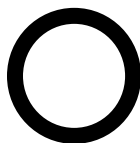
**Güte P235 TR1 nach EN 10217-1 (DIN 2458/1626), druckgeprüft, Schweissfaktor V=1.0,  
mit angefasten Enden, ausgeschabter Innengrat, mit WZ nach EN 10204.3.1B, in HL von 6 m,**

**Grundierung: rotbraun / basaltgrau**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
31.8	2.30	1.67
33.7	2.30	1.78
38.0	2.30	2.02
42.4	2.30	2.27
44.5	2.30	2.39
48.3	2.30	2.61
51.0	2.60	3.10
57.0	2.60	3.49
60.3	2.90	4.11
63.5	2.90	4.33
70.0	2.90	4.80
76.1	2.90	5.24
82.5	3.20	6.26
88.9	3.20	6.75
101.6	3.60	8.70
108.0	3.60	9.27
114.3	3.60	9.83
121.0	4.00	11.50
127.0	4.00	12.10
133.0	4.00	12.70
139.7	4.00	13.40
152.4	4.50	16.60
159.0	4.50	17.10
168.3	4.50	18.20
177.8	4.50	19.20
193.7	4.50	21.00
219.1	4.50	23.80
244.5	5.00	29.50
273.0	5.0	33.00
329.9	5.6	44.00
406.4	6.3	62.20



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## Geschweisste Konstruktionsrohre schwarz

Güte S235JR nach EN 10219-1/2(DIN 2458/1615) mit glatten Enden, in HL von 6 m

Abmessung	Dicke	Gewicht
mm	mm	kg/m
¾"	2.30	1.41
	2.60	1.56
	2.90	1.72
1"	2.30	1.78
	2.60	2.01
	2.90	2.20
	3.20	2.41
1 ¼"	2.30	2.27
	2.60	2.58
	2.90	2.82
	3.20	3.09
1 ½"	2.30	2.61
	2.60	2.93
	2.90	3.25
	3.20	3.56
2"	2.30	3.29
	2.60	3.70
	2.90	4.11
	3.20	4.51
2 ½"	2.90	5.24
	3.20	5.75
	3.60	6.44
	4.00	7.11
3"	2.90	6.15
	3.20	6.76
	3.60	7.57
	4.00	8.38
4"	2.90	7.97
	3.20	8.77
	3.60	9.83
	4.00	10.90

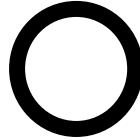
### Weitere Ausführungen:

- verzinkt
- mit Gewinde und Muffen
- mit Gewinde, ohne Muffen
- kunststoffummantelt
- stahlkorngestrahlt und zinkstaubbeschichtet



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**Geschweisste Schneefangrohre verzinkt**

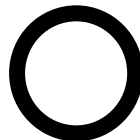


nach EN 10255/10240-A1, S195T

**Beidseitig mit Gewinde, einseitig mit Muffe, Ende mit Plastikkappe geschützt, in HL von 6 m**

Abmessung DN	Durchmesser	Dicke	Gewicht
mm	mm	mm	kg/m
3/8"	17.2	2.30	0.900
1/2"	21.3	2.30	1.180
3/4"	26.9	2.30	1.500
1"	33.7	2.60	2.120

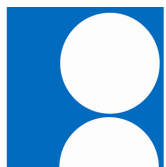
**Geschweisste Schneefangrohre verzinkt**



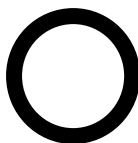
**und pulverbeschichtet nach RAL 8017 nach EN 10255/10240-A1, S195T**

**Beidseitig mit Gewinde, einseitig mit Muffe, Ende mit Plastikkappe geschützt, in HL von 6 m**

Abmessung DN	Durchmesser	Dicke	Gewicht
mm	mm	mm	kg/m
3/8"	17.2	2.30	0.900
1/2"	21.3	2.30	1.180
3/4"	26.9	2.30	1.500
1"	33.7	2.60	2.120



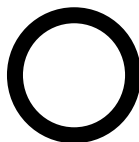
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### Geschweisste Geländerrohre

**E235 + CR1, S2, blank, mit leichtem Schweissgrat , in HL von 6 m**

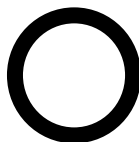
Abmessung	Dicke	Gewicht
mm	mm	kg/m
½" / 21.3	2.00	0.952
¾" / 26.9	2.00	1.228
1" / 33.7	2.00	1.564
1 ¼" / 42.4	2.00	1.993
1 ½" / 48.3	2.00	2.228
2" / 60.3	2.00	2.876



### Geschweisste Geländerrohre

**E235 + CR1, S1, schwarz, mit leichtem Schweissgrat , in HL von 6 m**

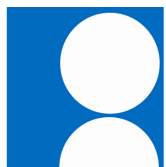
Abmessung	Dicke	Gewicht
mm	mm	kg/m
3/8" / 17.2	2.00	0.750
½" / 21.3	2.00	0.952
¾" / 26.9	2.00	1.228
1" / 33.7	2.00	1.564
1 ¼" / 42.4	2.00	1.993
1 ½" / 48.3	2.00	2.228
2" / 60.3	2.00	2.876



### Geschweisste Geländerrohre

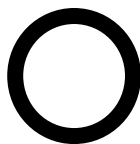
**E235 + CR1, S4, sendzimir oder feuerverzinkt, mit leichtem Schweissgrat , in HL von 6 m**

Abmessung	Dicke	Gewicht
mm	mm	kg/m
¾" / 26.9	2.00	1.228
1" / 33.7	2.00	1.564
	2.00	1.564
1 ¼" / 42.4	2.00	1.993
	2.00	1.993
1 ½" / 48.3	2.00	2.228
	2.00	2.228
2" / 60.3	2.00	2.876



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## Geschweisste Präzisionsstahlrohre

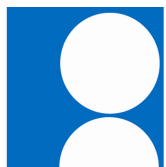


EN 10305-3, E 235 + CR1, S2, **kaltgewalzt**, blank+kaltband, mit leichtem Schweissgrat, in HL von ca. 6 m

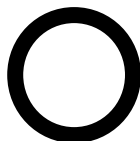
Abmessung	Dicke	Gewicht
mm	mm	kg/m
12.0	1.00	0.271
	1.50	0.388
	2.00	0.493
13.0	1.00	0.296
	1.50	0.425
	2.00	0.543
14.0	1.00	0.321
	1.50	0.462
	2.00	0.592
15.0	1.00	0.345
	1.20	0.424
	1.50	0.500
	2.00	0.641
16.0	1.00	0.370
	1.20	0.438
	1.50	0.536
	2.00	0.690
17.0	1.00	0.395
	1.50	0.573
	2.00	0.740
18.0	1.00	0.419
	1.20	0.497
	1.50	0.610
	2.00	0.789
19.0	1.00	0.444
	1.50	0.647
	2.00	0.838
20.0	1.00	0.469
	1.20	0.556
	1.50	0.684
	2.00	0.888
22.0	1.00	0.518
	1.20	0.616
	1.50	0.758
	2.00	0.986
23.0	1.50	0.795
	2.00	1.040
24.0	1.00	0.567
	1.50	0.832

Abmessung	Dicke	Gewicht
mm	mm	kg/m
	2.00	1.085
25.0	1.00	0.592
	1.20	0.704
	1.50	0.869
	2.00	1.134
26.0	1.00	0.617
	1.50	0.906
	2.00	1.184
28.0	1.00	0.666
	1.20	0.793
	1.50	0.980
	2.00	1.282
30.0	1.00	0.715
	1.50	1.054
	2.00	1.381
32.0	1.20	0.911
	1.50	1.128
	2.00	1.480
34.0	2.00	1.578
35.0	1.00	0.838
	1.50	1.239
	2.00	1.628
36.0	2.00	1.677
38.0	1.00	0.912
	1.50	1.350
	2.00	1.776
40.0	1.00	0.962
	1.50	1.424
	2.00	1.874
42.0	1.00	1.011
	1.50	1.498
	2.00	1.973
45.0	1.00	1.085
	1.50	1.609
	2.00	2.121
46.0	1.50	1.646
48.0	1.50	1.720
	2.00	2.268





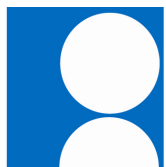
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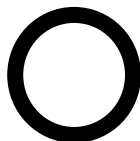
## Geschweisste Präzisionsstahlrohre

EN 10305-3, E 235 + CR1, S2, **kaltgewalzt**, blank, mit leichtem Schweißgrat, in HL von ca. 6 m

Abmessung	Dicke	Gewicht
mm	mm	kg/m
50.0	1.00	1.208
	1.50	1.794
	2.00	2.367
52.0	1.50	1.868
55.0	1.50	1.979
	2.00	2.613
60.0	1.00	1.455
	1.50	2.164
	2.00	2.861
65.0	2.00	3.107
70.0	1.00	1.702
	1.50	2.534
	2.00	3.354
80.0	1.50	2.904
	2.00	3.847
83.0	2.00	3.993
89.0	2.00	4.289
102.0	2.00	4.930
108.0	2.00	5.228



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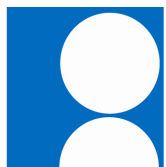


## Geschweisste Präzisionsstahlrohre

EN 10305-2, E 235 + C, **kalt**nachgezogen, innen und aussen glatt, in HL von 5-7 m

Abmessung	Dicke	Gewicht
mm	mm	kg/m
10.0	1.50	0.314
	2.00	0.395
12.0	1.00	0.271
	1.50	0.388
	2.00	0.493
	2.50	0.586
13.0	2.00	0.543
14.0	1.50	0.462
	2.50	0.709
15.0	1.50	0.500
	2.00	0.641
16.0	1.00	0.370
	1.50	0.536
	2.00	0.691
	2.50	0.832
18.0	1.50	0.610
	2.00	0.789
	2.50	0.956
20.0	2.00	0.888
21.0	1.50	0.722
22.0	1.50	0.758
	2.00	0.986
	2.50	1.202
	3.00	1.406
24.0	2.50	1.326
	3.00	1.554
25.0	1.50	0.869
	2.50	1.387
	3.00	1.628
26.0	2.00	1.184
28.0	1.50	0.980
	2.00	1.282
	2.50	1.572
30.0	2.00	1.381
	2.50	1.695
	4.00	2.565

Abmessung	Dicke	Gewicht
mm	mm	kg/m
32.0	1.50	1.128
	2.00	1.480
	2.50	1.819
33.0	2.00	1.529
	3.00	2.220
34.0	3.00	2.294
35.0	1.50	1.239
	2.00	1.628
36.0	2.00	1.677
38.0	1.50	1.350
40.0	1.00	0.962
	2.00	1.874
	2.50	2.312
	3.00	2.737
42.0	2.50	2.436
45.0	2.50	2.620
	3.00	3.107
50.0	2.00	2.368
	3.00	3.477
	4.00	4.540
60.0	1.50	2.164
	2.00	2.861
	3.00	4.217
	4.00	5.520
65.0	2.00	3.107
70.0	2.00	3.354
	3.00	4.957
80.0	1.50	2.904
	2.00	3.847
	2.50	4.778
100.0	2.00	4.834
105.0	2.50	6.320
110.0	2.00	5.327
120.0	2.00	5.820



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## Vierkanthohlprofile



EN 10219, Güte S235/S275/S355, **kaltgewalzt**, geschweisst, in HL von ca. 6 + 12 m

Profilabmessung	Dicke	Gewicht
mm	mm	kg/m
<b>40 x 40</b>	3.0	3.49
	4.0	4.20
<b>50 x 50</b>	3.0	4.25
	4.0	5.45
	5.0	6.56
	6.0	7.56
<b>60 x 60</b>	3.0	5.19
	4.0	6.71
	5.0	8.13
	6.0	9.45
<b>70 x 70</b>	3.0	6.13
	4.0	7.97
	5.0	9.70
	6.0	11.30
<b>80 x 80</b>	3.0	7.07
	4.0	9.22
	5.0	11.27
	6.0	13.21
<b>90 x 90</b>	3.0	8.01
	4.0	10.48
	5.0	12.84
	6.0	15.10
<b>100 x 100</b>	3.0	8.86
	4.0	11.73
	5.0	14.41
	6.0	16.98
<b>110 x 110</b>	3.0	10.80
	4.0	14.25
	5.0	17.55
	6.0	20.75
<b>120 x 120</b>	3.0	10.80
	4.0	14.25
	5.0	17.55
	6.0	20.75
<b>125 x 125</b>	3.0	11.73
	4.0	15.10
	5.0	18.87
	6.0	21.39
<b>140 x 140</b>	3.0	13.21
	4.0	16.36
	5.0	19.70
	6.0	23.21
<b>150 x 150</b>	3.0	14.41
	4.0	17.56
	5.0	21.07
	6.0	24.84
<b>160 x 160</b>	3.0	15.10
	4.0	18.87
	5.0	22.84
	6.0	27.07
<b>180 x 180</b>	3.0	16.98
	4.0	21.39
	5.0	26.13
	6.0	31.21
<b>200 x 200</b>	3.0	18.87
	4.0	23.21
	5.0	28.90
	6.0	34.84
<b>220 x 220</b>	3.0	20.75
	4.0	26.41
	5.0	33.21
	6.0	40.21
<b>250 x 250</b>	3.0	24.84
	4.0	31.21
	5.0	39.07
	6.0	47.21
<b>300 x 300</b>	3.0	31.21
	4.0	39.07
	5.0	48.40
	6.0	58.21

Profilabmessung	Dicke	Gewicht
mm	mm	kg/m
<b>125 x 125</b>	5.0	18.33
	6.0	21.07
	8.0	28.90
	10.0	36.84
<b>140 x 140</b>	4.0	16.76
	5.0	19.70
	6.0	22.84
	8.0	31.21
<b>150 x 150</b>	4.0	18.01
	5.0	21.07
	6.0	24.40
	8.0	33.95
<b>160 x 160</b>	4.0	19.30
	5.0	22.83
	6.0	26.40
	8.0	36.46
<b>180 x 180</b>	4.0	21.30
	5.0	25.00
	6.0	28.29
	8.0	38.46
<b>200 x 200</b>	4.0	23.21
	5.0	27.07
	6.0	31.21
	8.0	41.48
<b>220 x 220</b>	4.0	25.07
	5.0	29.07
	6.0	33.21
	8.0	43.84
<b>250 x 250</b>	4.0	28.90
	5.0	33.21
	6.0	37.84
	8.0	49.40
<b>300 x 300</b>	4.0	36.84
	5.0	41.48
	6.0	46.84
	8.0	60.21



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## Rechteckhohlprofile

EN 10219, Güte S235/S275/S355, **kaltgewalzt**, geschweisst, in HL von ca. 6 + 12 m

Profilabmessung mm	Dicke mm	Gewicht kg/m
<b>50 x 30</b>	3.0	3.33
	4.0	4.20
<b>60 x 40</b>	3.0	4.43
	4.0	5.45
	5.0	6.56
<b>70 x 40</b>	3.0	4.72
	4.0	6.08
	5.0	7.34
<b>70 x 50</b>	4.0	6.71
<b>80 x 40</b>	3.0	5.37
	4.0	6.71
	5.0	8.13
<b>80 x 50</b>	4.0	7.34
	5.0	8.91
<b>80 x 60</b>	3.0	6.31
	4.0	7.97
	5.0	9.70
<b>90 x 50</b>	3.0	6.31
	4.0	7.97
<b>100 x 40</b>	3.0	6.31
	4.0	7.97
	5.0	9.70
<b>100 x 50</b>	3.0	6.78
	4.0	8.59
	5.0	10.48
<b>100 x 60</b>	3.0	7.25
	4.0	9.22
	5.0	11.27
<b>100 x 80</b>	3.0	8.21
	4.0	10.48
	5.0	12.84
<b>120 x 40</b>	3.0	7.32
	4.0	9.22
	5.0	11.269

Profilabmessung mm	Dicke mm	Gewicht kg/m
<b>120 x 60</b>	4.0	10.48
	5.0	12.84
	6.0	15.10
<b>120 x 80</b>	4.0	11.73
	5.0	14.41
	6.0	16.98
	8.0	21.39
<b>140 x 50</b>	3.0	8.48
<b>140 x 70</b>	3.0	9.43
	4.0	12.36
	5.0	15.19
	6.0	17.92
<b>140 x 80</b>	3.0	14.70
	4.0	18.20
	5.0	15.98
	6.0	18.87
	8.0	23.90
	10.0	28.70
<b>150 x 50</b>	3.0	9.00
	4.0	11.73
	5.0	14.41
<b>150 x 70</b>	3.0	10.06
	4.0	13.32
	5.0	16.52
<b>150 x 100</b>	3.0	11.40
	4.0	14.87
	5.0	18.33
	6.0	21.69
	8.0	27.67
	10.0	33.41



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## Rechteckhohlprofile



EN 10219, Güte S235/S275/S355, **kaltgewalzt**, geschweisst, in HL von ca. 6 + 12 m

Profilabmessung	Dicke	Gewicht
mm	mm	kg/m
<b>160 x 80</b>	4.0	14.25
	5.0	17.55
	6.0	20.75
	8.0	26.41
<b>160 x 90</b>	5.0	18.33
	6.0	21.69
	7.0	24.62
	8.0	27.90
<b>180 x 80</b>	5.0	19.12
	6.0	22.63
	8.0	28.92
<b>180 x 100</b>	5.0	20.69
	6.0	24.52
	8.0	31.43
	10.0	38.12
<b>200 x 80</b>	4.0	16.76
	5.0	20.69
	6.0	24.52
<b>200 x 100</b>	4.0	18.01
	5.0	22.26
	6.0	26.40
	8.0	33.95
	10.0	41.26
<b>200 x 120</b>	5.0	23.83
	6.0	28.29
	8.0	36.46
	10.0	44.40
<b>200 x 150</b>	5.0	25.60
	6.0	31.11
	8.0	40.23
	10.0	49.11

Profilabmessung	Dicke	Gewicht
mm	mm	kg/m
<b>220 x 120</b>	6.0	30.17
	8.0	38.97
	10.0	47.54
<b>250 x 100</b>	10.0	49.11
<b>250 x 150</b>	5.0	30.11
	6.0	35.82
	8.0	46.51
	10.0	56.96
<b>260 x 140</b>	6.0	35.82
	8.0	46.51
	10.0	56.96
<b>300 x 100</b>	5.0	30.11
	6.0	35.82
	8.0	46.50
<b>300 x 150</b>	5.0	34.04
	6.0	40.53
	8.0	52.78
<b>300 x 200</b>	6.0	45.20
	8.0	59.10
	10.0	72.70
<b>400 x 200</b>	5.0	45.81
	6.0	54.66
	8.0	71.62
<b>400 x 250</b>	5.0	49.74
	6.0	59.37
	8.0	77.90



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### Vierkantstahlrohre



EN 10305-5, E 235 + CR1, **kaltgewalzt**, geschweisst, kaltband oder warmband, blank,  
mit leichtem Schweissgrat, in HL von ca. 6 m

Abmessung	Dicke	Gewicht
mm	mm	kg/m
<b>12 x 12</b>	1.00	0.345
	1.50	0.495
	2.00	0.628
<b>14 x 14</b>	1.50	0.589
<b>15 x 15</b>	1.00	0.438
	1.50	0.632
	2.00	0.810
<b>16 x 16</b>	1.50	0.683
	2.00	0.879
<b>18 x 18</b>	1.00	0.532
	1.50	0.773
	2.00	0.998
<b>20 x 20</b>	1.00	0.595
	1.50	0.868
	2.00	1.120
	2.50	1.374
<b>22 x 22</b>	1.50	0.965
	2.00	1.256
<b>25 x 25</b>	1.00	0.752
	1.50	1.100
	2.00	1.444
	2.50	1.776
<b>28 x 28</b>	2.0	1.633
	2.5	2.002
<b>30 x 30</b>	1.5	1.340
	2.0	
<b>32 x 32</b>	2.0	1.884
	2.5	2.316
<b>34 x 34</b>	2.0	2.010

Abmessung	Dicke	Gewicht
mm	mm	kg/m
<b>35 x 35</b>	1.5	1.578
	2.0	2.072
	2.5	2.540
<b>38 x 38</b>	2.0	2.270
<b>40 x 40</b>	1.5	1.813
	2.0	2.386
	2.5	2.930
<b>45 x 45</b>	2.0	2.690
	2.5	3.336
<b>50 x 50</b>	2.0	3.014
	2.5	3.729
<b>55 x 55</b>	1.5	2.516
	2.0	3.328
	2.5	4.122
<b>60 x 60</b>	2.0	3.642
	2.5	4.500
<b>70 x 70</b>	2.0	4.260
	2.5	
<b>80 x 80</b>	2.0	4.892



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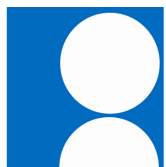
## Rechteckstahlrohre



EN 10305-5, E 235 + CR1, **kaltgewalzt**, geschweisst, kaltband oder warmband, blank,

Abmessung	Dicke	Gewicht
mm	mm	kg/m
15 x 10	1.50	0.518
20 x 10	1.50	0.632
	2.00	0.810
20 x 15	1.50	0.754
	2.00	0.967
25 x 10	1.50	0.754
25 x 12	1.50	0.800
	2.00	1.036
25 x 15	1.50	0.868
	2.00	1.120
25 x 20	1.50	0.983
	2.00	1.287
30 x 10	1.50	0.868
	2.00	1.120
30 x 15	1.50	0.989
	2.00	1.287
30 x 20	1.50	1.107
	2.00	1.444
	2.50	1.766
30 x 25	1.50	1.230
	2.00	1.601
35 x 10	2.00	1.288
35 x 15	1.50	1.107
	2.00	1.444
35 x 20	1.50	1.220
	2.00	1.590
	2.50	1.950
35 x 15	2.00	1.752
40 x 10	1.50	1.107
	2.00	1.444
40 x 15	1.50	1.225
	2.00	1.601
	2.50	1.963
40 x 20	1.50	1.342
	2.00	1.758
	2.50	2.159

Abmessung	Dicke	Gewicht
mm	mm	kg/m
40 x 25	1.50	1.460
	2.00	1.915
	2.50	2.340
40 x 30	1.50	1.578
	2.00	2.072
	2.50	2.540
40 x 34	2.00	2.198
45 x 20	2.00	1.915
45 x 25	2.00	2.072
45 x 30	2.00	2.230
	2.50	2.748
45 x 35	2.00	2.386
50 x 10	2.00	1.758
50 x 15	2.00	1.915
50 x 20	1.50	1.578
	2.00	2.072
50 x 25	2.50	2.540
	1.50	1.695
	2.00	2.220
50 x 25	2.50	2.748
	1.50	1.810
50 x 30	2.00	2.386
	1.50	1.810
50 x 34	2.00	2.514
50 x 35	2.00	2.543
50 x 40	2.00	2.690
55 x 25	2.00	2.386
55 x 34	2.00	2.669
	3.00	3.330
60 x 20	2.0	2.386
60 x 25	2.00	2.543
	2.50	3.240
60 x 30	2.00	2.690
	2.50	3.336
60 x 34	2.00	2.850
60 x 35	2.00	2.880
60 x 40	2.00	3.014



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### Rechteckstahlrohre

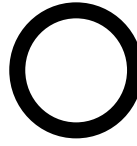
EN 10305-5, E 235 + CR1, **kaltgewalzt**, geschweisst, kaltband oder warmband, blank

Abmessung	Dicke	Gewicht
mm	mm	kg/m
<b>60 x 45</b>	2.00	3.171
<b>60 x 50</b>	2.00	3.328
<b>70 x 15</b>	1.50	1.931
	2.00	2.543
<b>70 x 20</b>	2.00	2.700
<b>70 x 30</b>	2.00	3.014
<b>70 x 40</b>	2.00	3.342
	2.50	4.110
<b>70 x 50</b>	2.00	3.642
	2.50	4.514
<b>80 x 20</b>	2.00	3.015
	2.50	3.729
<b>80 x 30</b>	2.00	3.320
	2.50	4.110
<b>80 x 34</b>	2.00	3.454
<b>80 x 35</b>	2.00	3.485
	2.50	4.317
<b>80 x 40</b>	2.00	3.643
	2.50	4.500
<b>80 x 45</b>	2.00	3.799
	2.50	4.710
<b>80 x 50</b>	2.00	3.950
	2.50	4.906
<b>80 x 60</b>	2.00	4.496
<b>90 x 20</b>	2.00	3.320
<b>90 x 30</b>	2.00	3.640
<b>90 x 50</b>	2.00	3.849
<b>100 x 20</b>	2.00	3.640
<b>100 x 34</b>	2.00	4.082
<b>100 x 40</b>	2.00	4.260
<b>100 x 50</b>	2.00	4.580
<b>100 x 60</b>	2.00	4.892





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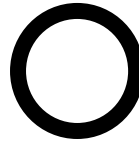


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

<b>Aussenmass</b>	<b>Wandstärke</b>	<b>Innenmass</b>	<b>Gewicht</b>
<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>Kg/m</b>
114.3	4.0	106.30	10.90
114.3	5.0	104.30	13.50
114.3	5.6	103.10	15.00
114.3	6.3	101.70	16.80
114.3	7.1	100.10	18.80
114.3	8.0	98.30	21.00
114.3	10.0	94.30	25.70
114.3	12.5	89.30	31.40
114.3	14.2	85.90	35.10
114.3	16.0	82.30	38.80
114.3	17.5	79.30	41.80
114.3	20.0	74.30	46.50
114.3	22.2	69.90	50.40
114.3	25.0	64.30	55.10
114.3	28.0	58.30	59.60
114.3	36.0	42.30	69.50
121.0	6.3	108.40	17.80
121.0	7.1	106.80	19.90
121.0	8.0	105.00	22.30
121.0	10.0	101.00	27.40
121.0	12.5	96.00	33.40
121.0	14.2	92.60	37.40
121.0	16.0	89.00	41.40
121.0	17.5	86.00	44.70
121.0	20.0	81.00	49.80
121.0	22.2	76.60	54.10
121.0	25.0	71.00	59.20
121.0	30.0	61.00	67.30
121.0	36.0	49.00	75.43

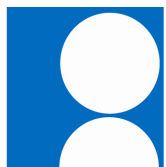


**WERNER FISCHER AG**  
STAHLROHRE

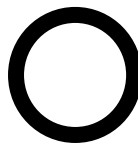


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
127.0	5.0	117.00	15.00
127.0	6.3	114.40	18.80
127.0	7.1	112.80	21.00
127.0	8.0	111.00	23.50
127.0	10.0	107.00	28.90
127.0	12.5	102.00	35.30
127.0	14.2	98.60	39.50
127.0	16.0	95.00	43.80
127.0	17.5	92.00	47.30
127.0	20.0	87.00	52.80
127.0	22.2	82.60	57.40
127.0	25.0	77.00	62.90
127.0	28.0	71.00	68.40
127.0	30.0	67.00	71.80
127.0	36.0	55.00	80.80
127.0	40.0	47.00	85.80
133.0	5.0	123.00	15.80
133.0	5.6	121.80	17.60
133.0	6.3	120.40	19.70
133.0	7.1	118.80	22.00
133.0	8.0	117.00	24.70
133.0	10.0	113.00	30.30
133.0	12.5	108.00	37.10
133.0	14.2	104.60	41.60
133.0	16.0	101.00	46.20
133.0	17.5	98.00	49.80
133.0	20.0	93.00	55.70
133.0	22.2	88.60	60.70
133.0	25.0	83.00	66.60
133.0	28.0	77.00	72.50
133.0	30.0	73.00	76.20
133.0	32.0	69.00	79.70
133.0	36.0	61.00	86.10
133.0	40.0	53.00	91.70
139.7	5.0	129.70	16.60

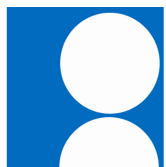


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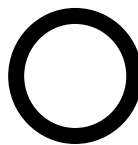


### Starkwandrohre nahtlos, Güte E355 nach EN 10297-1

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
152.4	5.0	142.40	18.20
152.4	6.3	139.80	22.70
152.4	7.1	138.20	25.40
152.4	8.0	136.40	28.50
152.4	8.8	134.80	31.20
152.4	10.0	132.40	35.10
152.4	12.5	127.40	43.10
152.4	14.2	124.00	48.40
152.4	16.0	120.40	53.80
152.4	17.5	117.40	58.20
152.4	20.0	112.40	65.30
152.4	22.2	108.00	71.30
152.4	25.0	102.40	78.50
152.4	28.0	96.40	85.90
152.4	30.0	92.40	90.60
152.4	32.0	88.40	95.00
152.4	36.0	80.40	103.00
152.4	40.0	72.40	111.00
159.0	5.0	149.00	19.00
159.0	5.6	147.80	21.20
159.0	6.3	146.40	23.70
159.0	7.1	144.80	26.60
159.0	8.0	143.00	29.80
159.0	10.0	139.00	36.70
159.0	12.5	134.00	45.20
159.0	14.2	130.60	50.70
159.0	16.0	127.00	56.40
159.0	17.5	124.00	61.10
159.0	20.0	119.00	68.60
159.0	22.2	114.60	74.90
159.0	25.0	109.00	82.60
159.0	28.0	103.00	90.50
159.0	30.0	99.00	95.40
159.0	32.0	95.00	100.20
159.0	36.00	87.00	109.20
159.0	40.00	79.00	117.40
159.0	45.0	69.00	126.50
159.0	50.0	59.00	134.40



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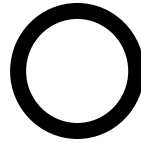


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
165.1	5.0	155.10	19.70
165.1	5.6	153.90	22.00
165.1	7.1	150.90	27.70
165.1	8.0	149.10	31.00
165.1	10.0	145.10	38.20
165.1	12.5	140.10	47.00
165.1	14.2	136.70	52.80
165.1	16.0	133.10	58.80
165.1	17.5	130.10	63.70
165.1	20.0	125.10	71.60
165.1	22.2	120.70	78.20
165.1	25.0	115.10	86.40
165.1	28.0	109.10	94.70
165.1	30.0	105.10	100.00
165.1	36.0	93.10	115.00
165.1	40.0	85.10	123.40
168.3	6.3	155.70	25.20
168.3	7.1	154.10	28.20
168.3	8.0	152.30	31.60
168.3	10.0	148.30	39.00
168.3	12.5	143.30	48.00
168.3	14.2	139.90	54.00
168.3	16.0	136.30	60.10
168.3	17.5	133.30	65.10
168.3	20.0	128.30	73.10
168.3	22.2	123.90	80.00
168.3	25.0	118.30	88.30
168.3	30.0	108.30	102.00
168.3	36.0	96.30	117.00
168.3	40.0	88.30	127.00



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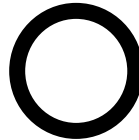


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

<b>Aussenmass</b>	<b>Wandstärke</b>	<b>Innenmass</b>	<b>Gewicht</b>
<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>Kg/m</b>
171.0	10.0	151.00	39.70
171.0	12.5	146.00	48.90
171.0	14.2	142.60	54.90
171.0	16.0	139.00	61.20
171.0	17.5	136.00	66.20
171.0	20.0	131.00	74.50
171.0	25.0	121.00	90.00
171.0	30.0	111.00	104.30
171.0	36.0	99.00	120.00
171.0	40.0	91.00	129.30
171.0	45.0	81.00	140.00
177.8	5.6	166.60	23.80
177.8	6.3	165.20	26.60
177.8	7.1	163.60	29.90
177.8	8.0	161.80	33.50
177.8	10.0	157.80	41.40
177.8	11.0	155.80	45.20
177.8	12.5	152.80	51.00
177.8	14.2	149.40	57.30
177.8	16.0	145.80	63.80
177.8	17.5	142.80	69.20
177.8	20.0	137.80	77.80
177.8	22.2	133.40	85.20
177.8	25.0	127.80	94.20
177.8	28.0	121.80	103.40
177.8	30.0	117.80	109.30
177.8	32.0	113.80	115.00
177.8	36.0	105.80	126.00
177.8	40.0	97.80	136.00
177.8	45.0	87.80	147.30
177.8	50.0	77.80	157.60



**WERNER FISCHER AG**  
STAHLROHRE

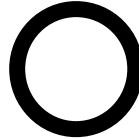


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

<b>Aussenmass</b>	<b>Wandstärke</b>	<b>Innenmass</b>	<b>Gewicht</b>
<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>Kg/m</b>
193.7	6.3	181.10	29.10
193.7	7.1	179.50	32.70
193.7	8.0	177.70	36.60
193.7	10.0	173.70	45.30
193.7	12.5	168.70	55.90
193.7	14.2	165.30	62.90
193.7	16.0	161.70	70.10
193.7	17.5	158.70	76.00
193.7	20.0	153.70	85.70
193.7	22.2	149.30	93.90
193.7	25.0	143.70	104.00
193.7	28.0	137.70	114.40
193.7	30.0	133.70	121.10
193.7	32.0	129.70	127.60
193.7	36.0	121.70	140.00
193.7	40.0	113.70	151.60
193.7	45.0	103.70	165.00
193.7	50.0	93.70	177.20
203.0	6.3	190.40	30.60
203.0	8.0	187.00	38.50
203.0	8.8	185.40	42.10
203.0	10.0	183.00	47.60
203.0	12.5	178.00	58.70
203.0	14.2	174.60	66.10
203.0	16.0	171.00	73.80
203.0	17.5	168.00	80.10
203.0	20.0	163.00	90.30
203.0	22.2	158.60	99.00
203.0	25.0	153.00	109.70
203.0	28.0	147.00	120.80
203.0	30.0	143.00	128.00
203.0	36.0	131.00	148.30
203.0	40.0	123.00	161.00
203.0	42.0	119.00	166.70
203.0	45.0	113.00	175.00
203.0	50.0	103.00	189.00



**WERNER FISCHER AG**  
STAHLROHRE

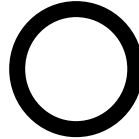


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

<b>Aussenmass</b>	<b>Wandstärke</b>	<b>Innenmass</b>	<b>Gewicht</b>
<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>Kg/m</b>
219.1	7.1	204.90	37.10
219.1	8.0	203.10	41.60
219.1	10.0	199.10	51.60
219.1	12.5	194.10	63.70
219.1	14.2	190.70	71.80
219.1	16.0	187.10	80.10
219.1	17.5	184.10	87.00
219.1	20.0	179.10	98.20
219.1	22.2	174.70	107.80
219.1	25.0	169.10	119.70
219.1	28.0	163.10	132.00
219.1	30.0	159.10	140.00
219.1	32.0	155.10	147.70
219.1	36.0	147.10	162.60
219.1	40.0	139.10	176.70
219.1	45.0	129.10	193.20
219.1	50.0	119.10	208.60
229.0	10.0	209.00	54.00
229.0	12.5	204.00	66.70
229.0	14.2	200.60	75.20
229.0	17.5	194.00	91.30
229.0	20.0	189.00	103.10
229.0	25.0	179.00	125.80
229.0	30.0	169.00	147.20
229.0	35.0	159.00	167.40
229.0	40.0	149.00	186.40
229.0	45.0	139.00	204.10
229.0	50.0	129.00	222.60



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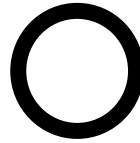
**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
244.5	7.1	230.30	41.60
244.5	8.0	228.50	46.70
244.5	10.0	224.50	57.80
244.5	12.5	219.50	71.50
244.5	14.2	216.10	80.60
244.5	16.0	212.50	90.20
244.5	17.5	209.50	98.00
244.5	20.0	204.50	110.70
244.5	22.2	200.10	121.70
244.5	25.0	194.50	135.30
244.5	30.0	184.50	158.70
244.5	36.0	172.50	185.10
244.5	40.0	164.50	201.70
244.5	45.0	154.50	221.30
244.5	50.0	144.40	240.00
244.5	60.0	124.50	273.00
244.5	70.0	104.50	301.10
247.7	30.0	187.70	162.00
254.0	7.1	239.80	42.20
254.0	10.0	234.00	60.20
254.0	12.5	229.00	74.40
254.0	14.2	225.60	84.00
254.0	16.0	222.00	93.90
254.0	17.5	219.00	102.00
254.0	20.0	214.00	115.40
254.0	25.0	204.00	141.20
254.0	28.0	198.00	156.00
254.0	30.0	194.00	165.80
254.0	32.0	190.00	175.20
254.0	36.0	182.00	193.50
254.0	40.0	174.00	211.00
254.0	45.0	164.00	232.00
254.0	52.0	150.00	259.00
254.0	60.0	134.00	287.00
254.0	70.0	114.00	317.60





**WERNER FISCHER AG**  
STAHLROHRE

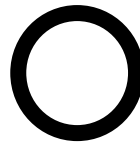


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
267.0	7.1	252.80	45.50
267.0	8.0	251.00	51.10
267.0	10.0	247.00	63.40
267.0	12.5	242.00	78.50
267.0	14.2	238.60	88.50
267.0	16.0	235.00	99.00
267.0	17.5	232.00	107.70
267.0	20.0	227.00	121.80
267.0	22.2	222.60	134.00
267.0	25.0	217.00	149.20
267.0	28.0	211.00	165.00
267.0	30.0	207.00	175.30
267.0	36.0	195.00	205.00
267.0	40.0	187.00	224.00
267.0	45.0	177.00	246.30
267.0	50.0	167.00	267.60
267.0	55.0	157.00	287.60
267.0	60.0	147.00	306.20
267.0	70.0	127.00	340.00
267.0	80.0	107.00	369.00
273.0	6.3	260.40	41.60
273.0	7.1	258.80	46.60
273.0	8.0	257.00	52.30
273.0	10.0	253.00	64.90
273.0	12.5	248.00	80.30
273.0	16.0	241.00	101.40
273.0	20.0	233.00	124.80
273.0	25.0	223.00	153.00
273.0	30.0	213.00	179.40
273.0	36.0	201.00	210.40
273.0	40.0	193.00	229.80
273.0	45.0	183.00	253.00
273.0	50.0	173.00	275.00
273.0	60.0	153.00	315.00
273.0	70.0	133.00	350.30
273.0	80.0	113.00	380.70



**WERNER FISCHER AG**  
STAHLROHRE

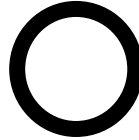


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
279.0	12.5	254.00	82.20
279.0	14.2	250.60	92.70
279.0	17.5	244.00	113.00
279.0	20.0	239.00	127.80
279.0	25.0	229.00	156.60
279.0	30.0	219.00	184.20
279.0	36.0	207.00	215.80
279.0	40.0	199.00	235.70
279.0	50.0	179.00	282.30
279.0	60.0	159.00	324.00
279.0	70.0	139.00	360.80
279.0	80.0	119.00	392.60
287.0	60.0	167.00	335.80
292.0	12.5	267.00	86.20
292.0	16.0	260.00	109.00
292.0	17.5	257.00	118.50
292.0	20.0	252.00	134.10
292.0	25.0	242.00	164.60
292.0	30.0	232.00	193.80
292.0	35.0	222.00	222.00
292.0	40.0	212.00	248.60
292.0	45.0	202.00	274.00
292.0	50.0	192.00	298.30
292.0	60.0	172.00	343.20
292.0	70.0	152.00	383.00
292.0	80.0	132.00	418.00
298.5	8.0	282.50	57.30
298.5	10.0	278.50	71.10
298.5	12.5	273.50	88.20
298.5	14.2	270.10	99.60
298.5	16.0	266.50	111.50
298.5	17.5	263.50	121.30
298.5	20.0	258.50	137.30
298.5	22.2	254.10	151.20
298.5	25.0	248.50	168.60
298.5	30.0	238.50	198.60
298.5	36.0	226.50	233.00
298.5	40.0	218.50	255.00
298.5	50.0	198.85	306.40
298.5	60.0	178.50	353.00
298.5	70.0	158.50	394.40
298.5	80.0	138.50	431.00



**WERNER FISCHER AG**  
STAHLROHRE

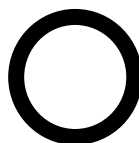


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

<b>Aussenmass</b>	<b>Wandstärke</b>	<b>Innenmass</b>	<b>Gewicht</b>
<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>Kg/m</b>
305.0	10.0	285.00	72.80
305.0	12.5	280.00	90.20
305.0	15.0	275.00	107.30
305.0	17.5	270.00	124.00
305.0	20.0	265.00	140.60
305.0	25.0	255.00	172.60
305.0	30.0	245.00	203.40
305.0	40.0	225.00	264.40
305.0	45.0	215.00	288.50
305.0	50.0	205.00	314.30
305.0	55.0	195.00	339.00
305.0	60.0	185.00	362.40
305.0	65.0	175.00	384.60
305.0	80.0	145.00	443.70
305.0	92.5	120.00	484.60
318.0	10.0	298.00	76.00
318.0	16.0	286.00	119.10
318.0	20.0	278.00	147.00
318.0	25.0	268.00	180.60
318.0	30.0	258.00	213.00
318.0	35.0	248.00	244.20
318.0	40.0	238.00	274.10
318.0	45.0	228.00	303.00
318.0	50.0	218.00	330.30
323.9	8.0	307.90	62.30
323.9	10.0	303.90	77.40
323.9	12.5	298.90	96.00
323.9	14.2	295.50	108.40
323.9	16.0	291.90	121.50
323.9	20.0	283.90	150.00
323.9	25.0	273.90	184.20
323.9	28.0	267.90	204.30
323.9	30.0	263.90	217.40
323.9	36.0	251.90	255.60
323.9	40.0	243.90	280.00
323.9	45.0	233.90	309.40
323.9	50.0	233.90	337.60



**WERNER FISCHER AG**  
STAHLROHRE

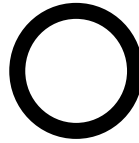


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
323.9	55.0	213.90	364.60
323.9	60.0	203.90	390.30
323.9	65.0	193.90	415.00
323.9	70.0	183.90	438.10
323.9	80.0	163.90	481.00
323.9	90.0	143.90	519.00
343.0	12.5	318.00	102.00
343.0	16.0	311.00	129.00
343.0	20.0	303.00	159.30
343.0	22.2	298.60	175.60
343.0	25.0	293.00	196.00
343.0	30.0	283.00	231.50
343.0	35.0	273.00	265.80
343.0	40.0	263.00	298.80
343.0	45.0	253.00	330.60
343.0	50.0	243.00	361.20
343.0	55.0	233.00	390.50
343.0	60.0	223.00	418.60
343.0	65.0	213.00	445.50
343.0	70.0	203.00	471.00
343.0	75.0	193.00	495.50
355.6	8.8	338.00	75.30
355.6	10.0	335.60	85.20
355.6	12.5	330.60	105.80
355.6	14.2	327.20	119.60
355.6	17.5	320.60	146.00
355.6	20.0	315.60	165.50
355.6	25.0	305.60	204.00
355.6	30.0	295.60	241.00
355.6	36.0	283.60	283.70
355.6	40.0	275.60	311.20
355.6	50.0	255.60	376.80
355.6	60.0	235.60	437.20
355.6	70.0	215.60	493.00
355.6	80.0	195.60	543.50
355.6	100.0	155.60	630.00



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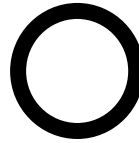


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
368.0	8.8	350.40	78.00
368.0	10.0	348.00	88.30
368.0	11.0	346.00	96.80
368.0	12.5	343.00	109.60
368.0	14.2	339.60	124.00
368.0	16.0	336.00	139.00
368.0	20.0	328.00	171.60
368.0	22.2	323.60	189.30
368.0	25.0	318.00	211.40
368.0	28.0	312.00	234.70
368.0	30.0	308.00	250.00
368.0	32.0	304.00	265.00
368.0	36.0	296.00	294.70
368.0	40.0	288.00	323.50
368.0	50.0	268.00	392.00
368.0	60.0	248.00	455.60
368.0	70.0	228.00	514.30
368.0	80.0	208.00	568.00
368.0	90.0	188.00	617.00
368.0	100.0	168.00	660.70
375.0	50.0	275.00	400.60
394.0	14.2	365.60	133.00
394.0	16.0	362.00	149.10
394.0	20.0	354.00	184.40
394.0	25.0	344.00	227.50
394.0	30.0	334.00	269.20
394.0	35.0	324.00	310.00
394.0	40.0	314.00	349.00
394.0	50.0	294.00	424.00
394.0	60.0	274.00	494.00
394.0	70.0	254.00	559.00



**WERNER FISCHER AG**  
STAHLROHRE

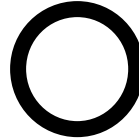


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
406.4	10.0	386.40	97.80
406.4	12.5	381.40	121.40
406.4	14.2	378.00	137.30
406.4	16.0	374.40	154.00
406.4	20.0	366.40	190.50
406.4	25.0	356.40	235.00
406.4	30.0	346.40	278.40
406.4	36.0	334.40	328.80
406.4	40.0	326.40	361.30
406.4	50.0	306.40	439.30
406.4	60.0	286.40	512.40
406.4	70.0	266.40	580.60
406.4	80.0	246.40	643.80
406.4	90.0	226.40	702.00
406.4	100.0	206.40	755.40
419.0	10.0	399.00	101.00
419.0	12.5	394.00	125.30
419.0	14.2	390.60	141.80
419.0	16.0	387.00	159.00
419.0	20.0	379.00	197.00
419.0	25.0	369.00	243.00
419.0	30.0	359.00	287.80
419.0	40.0	339.00	373.80
419.0	45.0	329.00	415.00
419.0	50.0	319.00	455.00
419.0	60.0	299.00	531.00
419.0	70.0	279.00	602.20
445.0	16.0	413.00	169.20
445.0	17.5	410.00	184.50
445.0	20.0	405.00	209.70
445.0	25.0	395.00	259.00
445.0	36.0	373.00	363.00
445.0	40.0	365.00	399.50
445.0	50.0	345.00	487.00
445.0	60.0	325.00	569.50

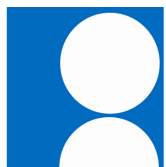


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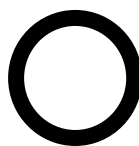


**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

Aussenmass	Wandstärke	Innenmass	Gewicht
mm	mm	mm	Kg/m
457.0	10.0	437.00	110.00
457.0	12.5	432.00	137.00
457.0	17.5	422.00	189.60
457.0	20.0	417.00	215.60
457.0	25.0	407.00	266.30
457.0	30.0	397.00	316.00
457.0	40.0	377.00	411.20
457.0	50.0	357.00	501.80
457.0	60.0	337.00	587.20
457.0	70.0	317.00	668.00
457.0	80.0	297.00	743.50
457.0	100.0	257.00	880.00
470.0	17.5	435.00	195.30
470.0	20.0	430.00	222.00
470.0	30.0	410.00	325.50
470.0	40.0	390.00	424.00
470.0	45.0	380.00	471.60
470.0	50.0	370.00	517.80
470.0	55.0	360.00	562.60
470.0	60.0	350.00	606.50
470.0	65.0	340.00	649.00
470.0	80.0	310.00	769.00
495.0	30.0	435.00	344.00
495.0	40.0	415.00	448.80
495.0	50.0	395.00	548.60
495.0	60.0	375.00	643.50
508.0	12.5	483.00	152.80
508.0	16.0	476.00	194.00
508.0	20.0	468.00	240.60
508.0	25.0	458.00	297.80
508.0	30.0	448.00	353.60
508.0	40.0	428.00	461.50
508.0	50.0	408.00	564.60
508.0	60.0	388.00	662.70
508.0	80.0	348.00	844.00
508.0	100.0	308.00	1005.80



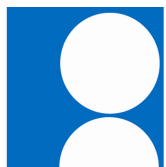
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**Starkwandrohre nahtlos, Güte E355 nach EN 10297-1**

<b>Aussenmass</b>	<b>Wandstärke</b>	<b>Innenmass</b>	<b>Gewicht</b>
<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>Kg/m</b>
521.0	40.0	441.00	474.30
521.0	50.0	421.00	580.60
559.0	14.2	530.60	190.80
559.0	17.5	524.00	233.70
559.0	20.0	519.00	265.80
559.0	25.0	509.00	329.00
559.0	30.0	499.00	391.20
559.0	40.0	479.00	511.80
559.0	50.0	459.00	627.40
559.0	60.0	439.00	738.00
559.0	80.0	399.00	944.70
610.0	20.0	570.00	291.00
610.0	25.0	560.00	360.60
610.0	50.0	510.00	691.20
610.0	60.0	490.00	813.60
622.0	40.0	542.00	574.00
622.0	50.0	522.00	705.00
622.0	60.0	502.00	831.20
622.0	80.0	462.00	1069.00
622.0	100.0	422.00	1286.80





**GESCHWEISSTE C-STAHLRÖHRE**

	<b>alte Normen</b>	<b>neue Normen</b>
<b>Formstahlrohre</b>	DIN 2395 <i>Vierkantrohre, Rechteckrohre, Flachoval, tunnelförmig, elliptischoval, Dreikant, spezielle Profile</i>	<b>EN 10305-5</b>
<b>Präzisionsstahlrohre</b>	DIN 2393 DIN 2394  <i>BK – zugblank hart + C BKW – zugblank weich + LC BKS – spannungsarm gegläht + SR GBK gegläht + A NBK gegläht + N</i>	<b>EN 10305-2 EN 10305-3</b>
<b>Geländerrohre</b>	DIN 2458/1615	<b>EN 10219</b>
<b>Konstruktionsrohre</b>	DIN 2458/1615	<b>EN 10219</b>
<b>Trag- und Arbeitsgerüste, verzinkt</b>	DIN 4427	<b>EN 39</b>
<b>Stahlrohre für den Stahlbau / Hohlprofile</b>	<i>kaltgewalzt</i>	<b>EN 10219</b>
<b>Geschweisste Siederohre</b>	DIN 2458/1626 <i>508.0 inkl. Starkwandrohre schwarz + grundiert <b>gerillt grundiert bis 114.3 mm</b></i>	<b>EN 10217-1 / EN 10217-2</b>
<b>Geschweisste Gewinderohre</b>	DIN 2440 und 2441 <i>Schwarz, grundiert, <b>gerillt grundiert/</b> feuerverzinkt</i>	<b>EN 10255 M + H S195 T</b>
	<b>feuerverzinkt</b> <i>DIN 2444</i>	<b>EN 10240 A.1</b>
	<b>PE-ummantelt</b>	<b>EN 10224</b>
<b>Schneefangrohre</b>	<i>Feuerverzinkt und Polyester beschichtet, wetterfest, schokoladenbraun, ziegelrot, usw.</i>	



**WERNER FISCHER AG**  
STAHLROHRE

**Fragen Sie uns an für Spezialanfertigungen, Abmessungen und Anarbeitungen:**

- **Fixlängen schneiden/abstechen**
- **bürsten und waschen**
- **Trowalisieren**
- **Enden Bearbeitung**
- **Biegen**
- **Stanzen**
- **Bördeln , Aufweiten**
- **Schweissen**
- **Laserbearbeitung**
- **Feuerverzinken , Galvanisch verzinken**
- **Vernickeln, Verchromen,**
- **Grundieren, Pulverbeschichten, Eloxieren**